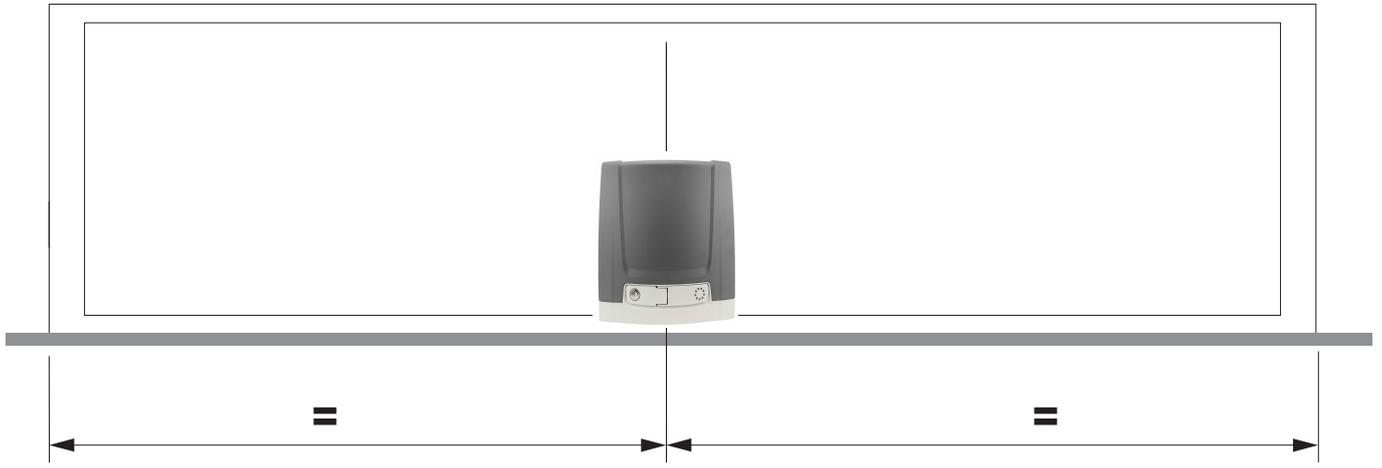


MASTER20CHAIN ADDENDUM

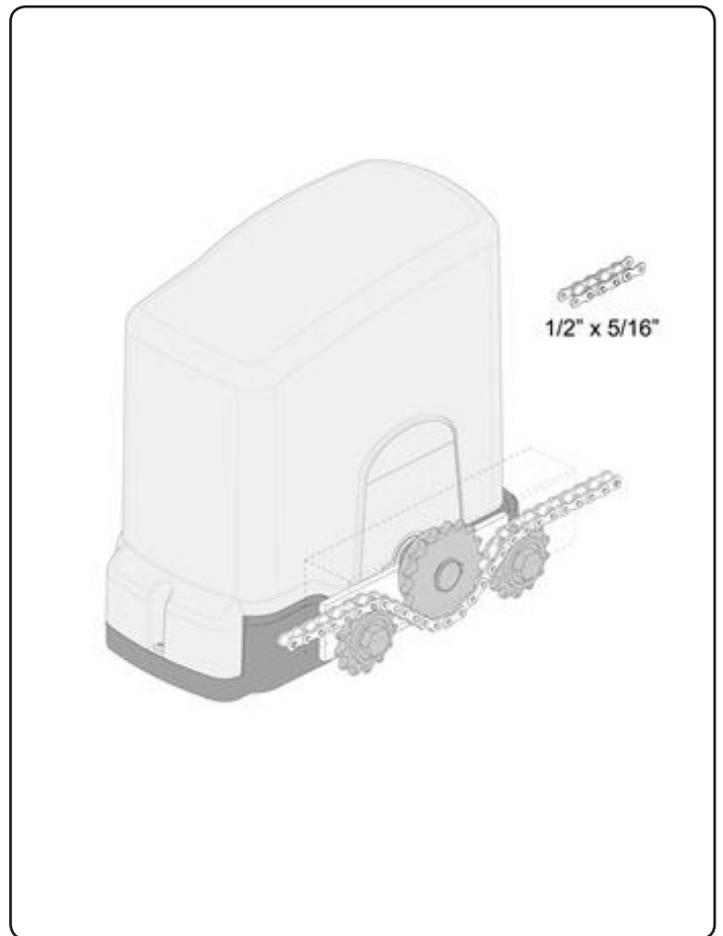
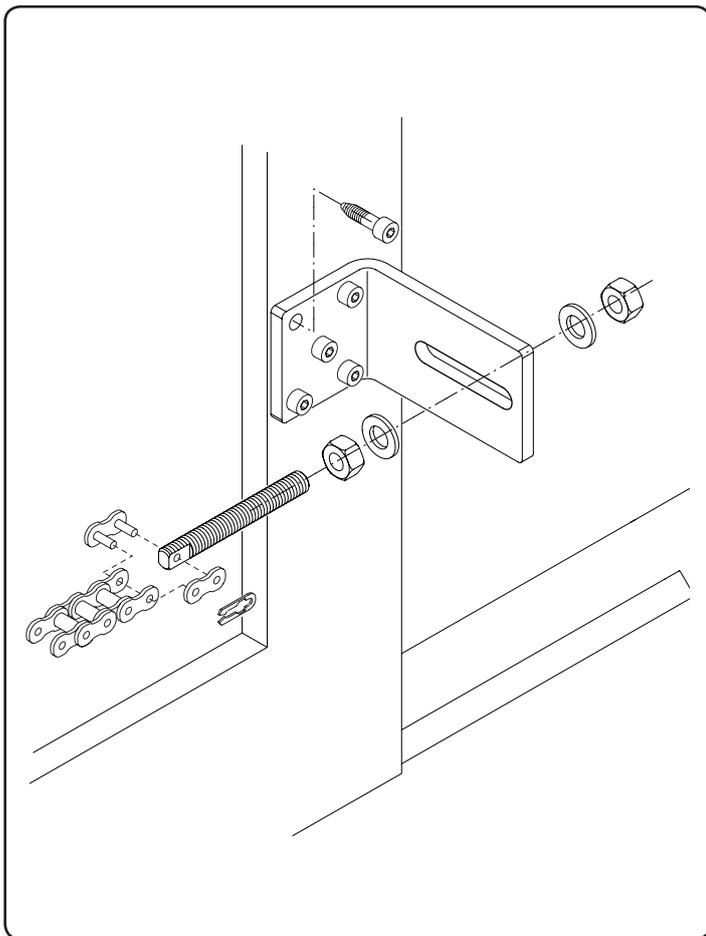
The MASTER20 is traditionally supplied with pinion to suit module 4 rack which is it's most common form worldwide. However the very same MASTER20 can be supplied as a chain drive with a drive sprocket in place of the pinion and a bolt on idler sprocket assembly.

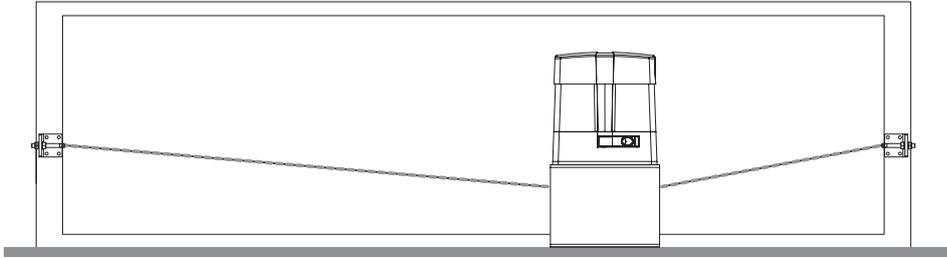
To complete the installation it is necessary to purchase chain and chain ends. The chain is somewhat obvious and the chain ends secure the chain to each end of the gate.



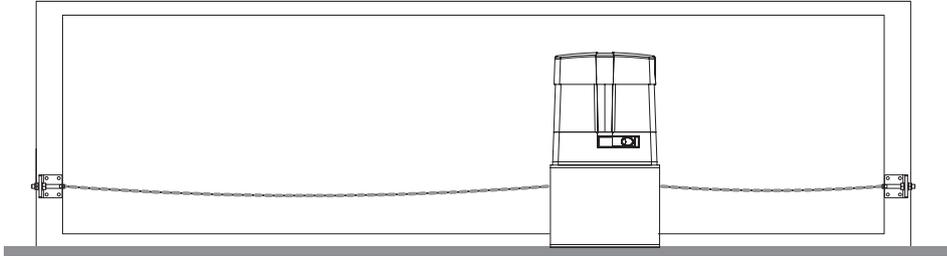


IMPORTANT: Before fixing the chain, bring the gate approximately half-way

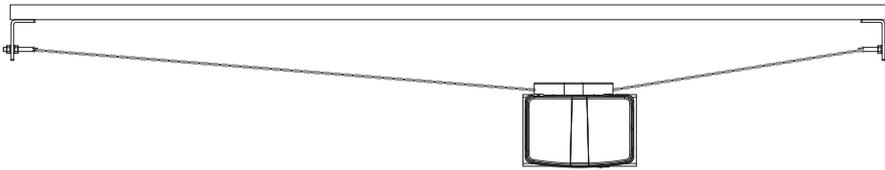




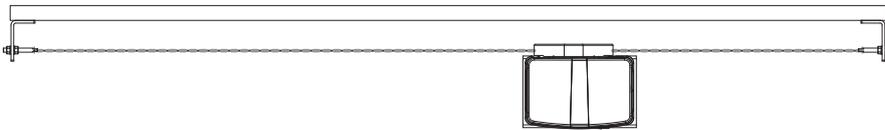
NO!



OK!



NO!



OK!

